

If the pattern has a double line around it, the seam allowances are included.

**Note:** By default, seam allowances are NOT included (single line) and will need to be added when laying out and cutting details.

Seam Allowance: 1 cm on all seams; hem guidelines are printed on pattern.

**Important!** Please print all the paper patterns and lay them out at the width of fabric you plan to use (usually from 90 to 150 cm) to see how much fabric you will need.

Don't forget to take into account pieces to be duplicated or cut on a fold. When sewing the garment, pay attention to notches. They must match up with corresponding pieces.

## 2139 Jacket with Bellows Pockets

Recommendations on fabric: natural/mixed suiting fabrics.

You will also need: fusible interfacing; lining; 4 buttons; buckle.

### CUTTING:

The word, "beam" used on some patterns means "straight of grain". Some pieces will be cut on the fold, this is noted on the pattern piece. Mark all notches and other design features such as darts, pleats etc. from the pattern onto your fabric.



Seam allowances: all seams 1 cm. Seam allowance for hem of garment – 2.5 cm. Seam allowance along upper edge of pocket – 2 cm.

### Main fabric:

1. Center back – cut 2
2. Side back – cut 2
3. Center front – cut 2
4. Side front – cut 2
5. Center front facing – cut 2
6. Lower collar - cut 1

7. Upper collar – cut 1
8. Back neck facing – cut 1
9. Sleeve – cut 2
10. Cuff – cut 2
11. Pocket welt – cut 1
12. Flap – cut 4
13. Pocket – cut 2
14. Pocket placket – cut 2
15. Belt Loop – cut 1
16. Belt – cut 1

Lining:

1. Center back – cut 2
2. Side back – cut 2
3. Center front – cut 2
4. Side front – cut 2
3. Sleeve – cut 2

*Attention!* Front and back from lining are cut using the pattern blocks for self fabric, with the exception for the areas of center front facing and back neckline facing.

Fusible interfacing:

1. Center front – cut 2
2. Center front facing – cut 2
3. Back neck facing – cut 1
4. Upper collar - cut 1
5. Pocket welt – cut 1
6. Flap – cut 2
7. Belt – cut 1

INSTRUCTIONS:

1. Apply fusible interfacing. Apply fusing on the front along the lapel fold, 1 cm wide (fusible interfacing).
2. Sew side backs to the center back and press seams open. Sew the center back seam and press seams open.
3. Sew side fronts to the front and press seams open.
4. Fold the off-set welt in half lengthwise, right sides together, and sew along the

shorter edges. Trim corners, turn right side out, and press. Pin the off-set welt to the front along the lower marking line (with the fold directed towards the bottom) and sew. Fold the off-set welt upwards, press, and topstitch the side edge onto the front.

5. Sew the pocket placket to the pocket along the side edges and the lower edge. Serge. Sew the seam allowance along the lower edge of the placket. Fold the upper seam allowance of the pocket and placket to the wrong side, then fold it under a second time and topstitch. Fold under the side and lower seam allowances of the pocket placket and press. Pin pockets to the fronts according to markings and topstitch. Pin flaps right sides together and sew. Trim seam allowances at the corners, turn right side out, straighten, and press. Sew a decorative stitch on the flap at 0.2 cm from the edge. Sew flaps to the fronts, fold down, and topstitch.
6. Sew and press open shoulder and side seams.
7. Pin the upper collar to the lower collar and sew the corners and outer edge, starting and stopping exactly at the marked line of the seam between collar and garment. Trim corners, clip into the seam allowance near the mark, turn the collar right side out, straighten, and press.
8. Sew and press open the shoulder edges of the back neckline facing and the center front facing.
9. Place the center front facing onto the front, right sides together, pin, and sew along the center front edge. Sew upwards to the notch marking the end of the collar seam. Trim corners. Topstitch the seam allowance along the center front edge onto the center front facing along the closure, and onto the front along the section that is folded away, placing the stitch line 0.2 cm from the seam. Turn center front facings right side out and straighten seams.
10. Sew the lower collar into the neckline of the jacket, and the upper collar into the neckline of the back facing and center front facing. Press collar seam allowances open and slipstitch them together close to the seam.
11. Sew sleeve seams and press seams open. Sew sleeves into armholes, matching notches.
12. Serge one long edge of the belt loop. Fold the belt loop so it has three layers in total and topstitch along the long sides. Cut the belt loop into two parts. Topstitch belt loops onto the jacket at the side seams.

13. Sew seams on the lining and sew in sleeves.
14. Sew the lining to the inner edges of the center front facings and to the back neckline facing. Sew the lining to the hem of the jacket. Turn the jacket right side out through the sleeve. Make and baste pleats along the lower edge of the sleeve. Sew the cuff into a ring, press seams open. Fold the cuff in half lengthwise and press. Sew the outer side to the sleeve, press towards the cuff. Fold under the seam allowance of the inner side and stitch in the ditch along the connecting seam.
15. Fold the belt in half lengthwise, right sides together, and sew around all edges, leaving an opening. Trim corners, turn right side out, and press. Sew the opening closed. Sew a decorative stitch around all edges at 0.5 cm from the edge. Attach the buckle to one end of the belt.
16. Make buttonholes on the right front and sew buttons onto the left front.

Congratulations – your jacket are finished! :)